



TECHNICAL DATA SHEET No 822

SPRAY P960 WASH PRIMER

GENERAL TECHNICAL DESCRIPTION

Fast drying wash primer, ideal for metallic surfaces.

Provides superior anticorrosion and adhesion properties.

Does not require sanding.

Easy application with short drying times.

SURFACE

Suitably prepared:

Galvanised steel

Aluminium

Stainless steel

Zinc-coated

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, thinly applied
coats



1 - 2 coats approximately
10 - 20 microns
(0.4 - 0.8 mil)



5 min / 23°C (73°F)



10 - 20 min / 23°C (73°F)



Recoat with all HB
BODY 1K / 2K Primers,
starting 20 - 30 min
from application up to
24 hours at 23°C (73°F).
After 24 hours, light
sanding is required



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

$0.78 \pm 0.02 \text{ g/cm}^3$

SOLID CONTENT

9 ± 1% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L.
2004/42/IB(e)(840)840

REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 - 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 - 25°C (50 - 77°F).

WARNING: Do not use Wash Primers under any polyester system.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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