



TECHNICAL DATA SHEET No 710

950 STONE CHIP

GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody coating for scratch and stone chip protection.

Water- and sound-proof material, which remains permanently elastic.

It can be overpainted with all HB BODY paint systems after drying or as wet on wet.

Optional application of an intermediate layer of HB BODY P340 PLASTOFIX, in order to enhance adhesion.

SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Apply with UBS gun
Pressure: 3 - 4 bar
(44 - 58 psi)
150 - 200 µm (5.9 - 7.9 mil)



10 - 20 min / 23°C (73°F)
Flash off time



Use P340 PLASTOFIX
(Recommended)
1.2 - 1.4 mm
1.7 - 2.2 bar (25 - 32 psi)
2x coats = 5 - 10 µm
(0.2 - 0.4 mil)



5 - 10 min / 23°C (73°F)
Final flash off time



It can be painted over
with all HB BODY
solventborne and
waterborne paints.



2h / 23°C (73°F)
Non force dry
30 min / 60°C (140°C)
panel temperature

SPECIFIC GRAVITY

1.2 ± 0.05 g/cm³

SOLID CONTENT

62 ± 2% Weight

VOC (2004/42/EC)

This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.
2004/42/IIIB(e)(840)840

THEORETICAL COVERAGE

5 - 6 m² / l at 100 micron (4 mil)
dry film thickness

CLEANING OF EQUIPMENT

Clean after final use with 767 NITRO
THINNER

REMARKS

- It can be also spread by brush to give form and texture.
- Best results when used with HB BODY products.

STORAGE SHELF LIFE

- Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective
equipment



Follow the application
instructions mentioned
in this TDS

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