



TECHNICAL DATA SHEET No 809

SPRAY UNIVERSAL ACRYLIC PAINT

GENERAL TECHNICAL DESCRIPTION

High gloss thermoplastic acrylic paint in aerosol form.

Excellent covering capability and durable finish.

For automotive and general decorative use.

Easy to apply.

Fast drying properties.

SURFACE

Suitably prepared:

Metallic

Plastic, excluding pure PE (Polyethylene)

Polyester and

Wooden surfaces

Old paintwork, sanded HB BODY primed surfaces

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It is recommended the use of primer before paint application.

PRETREATMENT/CLEANING OF SUBSTRATE



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried.

PRODUCT APPLICATION



Shake well before using: 2 - 3 min



Spray at a distance of 20 - 30 cm, thinly applied coats



2 - 3 coats approximately 20 - 30 microns (0.8 - 1.2 mil)



5 - 10 min / 23°C (73°F) Flash off time between coats



Dust free 10 min at 23°C (73°F) Full hardness is within 24 hours



After use turn bottle upside down and spray out a small quantity, for the cleaning of the nozzle

SPECIFIC GRAVITY

 $0.5 - 0.7 \pm 0.01 \,\mathrm{g/cm^3}$

SOLID CONTENT

20 - 33 ± 1% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIB(e)(840)840

REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.
- Optimum operating temperature range 10 25°C (50 77°F).
- Clear coat is not needed in case of paint application.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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