



999 SEAM SEALER

Technical Data Sheet No 718

Excellent adhesion

Does not form craters, remains elastic without shrinking and dries fast

Good mechanical and chemical resistance

General Technical Description

Thixotropic sealant and anticorrosive pasty material, suitable adhesion of metal surfaces.

It is immediately recoatable with "wet-on-wet" synthetic paints or after drying with single or two-coat acrylic paints

Resists in temperatures from -25°C - +80°C (-13°F - +176°F) without losing its volume

Surface

It is suitable for the filling of joints and the adhesion of metal surfaces. Ideal for interior automotive parts that are not exposed to UV light. It is easily applicable with a soft or hard brush or a spatula.

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application:



Apply with soft or hard brush



Always close tin after use

Flash Point:
7°C / 45°F

Specific Gravity:
1.25 g/cm³

Solid Content (No thinner):
58% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 280 g/L.
2004/42/IIIB(e)(840)280

Theoretical Coverage:
7-8 m²/l at 100micron (4 mil) dry film thickness

Cleaning of equipment:
Clean after final use with 740 ACRYL NORMAL THINNER / REDUCER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place (+5°C - +25°C) (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



15-20 min / 23°C (73°F)
Final flash off time



Protect from humidity



Drying time
200µm (8 mil)=2-3h /
23°C (73°F)



Always wear protective equipment



It can be painted over with
HB BODY Color Solutions
Basecoat Mix System
HB BODY Color Solutions
2K Acrylic Mix System
HB BODY Color Solutions
Aquabase Mix System



Follow the application instructions mentioned in this TDS

This is a thixotropic water-proof sealing compound, excellent for joints fillings of the car body and the adhesion of metal surfaces and carpets. It is also suitable for the interior automotive parts that are not exposed to UV light. It remains elastic without shrinking and does not form craters. It is adhered perfectly in non sand papered, primed or painted surfaces. It dries fast and it can be recoatable with "wet-on-wet" Synthetic paints or after drying with single or two-coat acrylic paints. It can be applied with either a paint brush or use cartridge.

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